# Plexar® PX1007

### Ethylene Vinyl Acetate Copolymer

#### LyondellBasell Industries

#### Message:

Plexar tie-layers are chemically modified resins used to bond unlike materials, primarily in packaging and industrial applications. Common adherents include polyethylene resins and copolymers, EVA, EMA, polypropylene, polyamide (nylon), ethylene vinyl alcohol copolymers (EVOH), ionomer and other sealants, polyethylene terephthalate (PET) resins and copolymers, styrenic polymers, metal, and paperboard. Product grades primarily used for blown and cast films, sheet and thermoforming, blow molding, extrusion coating and lamination, tubing, pipe, and other specialty applications are available in pellet form. Contact your Plexar sales and/or Equistar technical service representative for more information and specific recommendations for your application(s).

General Information				
Uses	Packaging			
	Industrial application			
Agency Ratings	FDA 21 CFR 175.105			
Forms	Particle			
Processing Method	Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	0.931	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	3.1	g/10 min	ASTM D1238	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	51	μm		
Tensile Strength			ASTM D882	
MD: Yield, 51 µm, blown film	12.7	MPa	ASTM D882	
TD: Yield, 51 µm, blown film	7.20	MPa	ASTM D882	
MD: Broken, 51 µm, blown film	25.0	MPa	ASTM D882	
TD: Broken, 51 µm, blown film	22.3	MPa	ASTM D882	
Tensile Elongation			ASTM D882	
MD: yield, 51 µm, blow film	62	%	ASTM D882	
TD: yield, 51 µm, blow film	64	%	ASTM D882	
MD: Fracture, 51 µm	380	%	ASTM D882	
TD: Broken, 51 µm, blown film	650	%	ASTM D882	
Elmendorf Tear Strength			ASTM D1922	
MD: 51 µm, blown film	290	g	ASTM D1922	
TD: 51 µm, blown film	230	g	ASTM D1922	
Water Vapor Transmission Rate (100% RH, 51 µm, Blown Film)	54	g/m²/24 hr	ASTM F372	
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	78.0	°C	ASTM D1525	

A process melt temperature above 410°F (210°C) is recommended to ensure adhesion between adherents. More specific suggestions can be made only when equipment, process parameters and conditions of use are known.

Extrusion	Nominal Value	Unit
Melt Temperature	> 210	°C

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Recommended distributors for this material

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