# Calprene® H6174

### Styrene Ethylene Butylene Styrene Block Copolymer

### **Dynasol Elastomers**

### Message:

Calprene H6174 is a 67/33 linear structure ethylene-butylene/styrene thermoplastic copolymer, polymerized in solution, with a high molecular weight and excellent ozone resistance. This product gives an excellent surface appearance to the injected or extruded compounds,

This product is available in:

CH 6174 porous crumbs

CH6174S porous crumbs dusted WITH amorphous silica

CH 6174 P powder form dusted WITH amorphous silica

CH 6174 PH powder form WITHOUT any dusting agent

APPLICATIONS:

Technical Compounding: especially indicated for high quality surface appearance compounds transformed by injection or by extrusion Plastic modification

General Information	
Features	Porous
	High molecular weight
	Copolymer
	Ozone resistance
	Good appearance
	Linear polymer structure
Uses	Composite
	Plastic modification
Forms	Powder
	Powder
Processing Method	Composite
	Extrusion
	Injection molding

Physical	Nominal Value	Unit	Test Method
Styrene Content <sup>1</sup>	33	%	
Volatile Matter		%	ASTM D5668
Solution viscosity-5.23% in toluene <sup>2</sup>	80	cSt	
Color-Hunterlab			ASTM E313
Brokfield viscosity-10% <sup>3</sup> (25°C)	2.30	Pa·s	
Saturation <sup>4</sup>	> 99	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	76		ASTM D2240
Additional Information	Nominal Value	Unit	

Surface Aspect (extruded band): Excellent (MA 04-3-069)		
NOTE		
1.	MA 04-3-062	
2.	MA 04-3-003	
3.	MA 04-3-064	
4.	NMR	

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### Recommended distributors for this material

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