

COSMOPLENE® AZ864

Polypropylene Copolymer

TPC, The Polyolefin Company (Singapore) Pte Ltd

Message:

COSMOPLENE AZ864 is high impact PP Block Copolymer manufactured by latest production technology from Sumitomo Chemical Co. Japan.

COSMOPLENE AZ864 is high flow, high impact, high stiffness Copolymer grade which contains anti-static agent and UV stabilizers.

COSMOPLENE AZ864 is specially designed for washing machine parts and automotive parts.

General Information			
Additive	Antistatic		
	UV Stabilizer		
Features	Antistatic		
	Block Copolymer		
	High Flow		
	High Impact Resistance		
	High Stiffness		
Uses	Appliance Components		
	Electrical/Electronic Applications		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)	38	g/10 min	ASTM D1238
Molding Shrinkage			Internal Method
Flow : 2.00 mm	1.5	%	
Across Flow : 2.00 mm	1.4	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	25.0	MPa	
Break	17.0	MPa	
Tensile Elongation (Break)	80	%	ASTM D638
Flexural Modulus	1200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C	42	J/m	
23°C	80	J/m	
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (0.45 MPa, Unannealed)	122	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value	Unit	Test Method
Anti-static	1.0E+13	ohms	Internal Method
Weather Resistance ¹	1.4	month	Internal Method
Injection	Nominal Value	Unit	
Rear Temperature	190 to 230	°C	
Middle Temperature	190 to 230	°C	
Front Temperature	190 to 230	°C	
Mold Temperature	30.0	°C	
Injection Pressure	6.86	MPa	
Clamp Tonnage	0.98	kN/cm ²	
NOTE			

1. SWOM

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