# TITANPRO® SM340

### Polypropylene Impact Copolymer

Lotte Chemical Titan (M) Sdn. Bhd.

#### Message:

Polypropylene impact copolymer. Titanpro SM340 is an intermediate impact material. The base resin meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520(a)(3)(i) and (c)3.1a. The adjuvant meet their respective FDA regulations and 21 CFR 177.1520(b). In summary, this resin meets the FDA criteria covering safe use of polyolefin articles and component of articles intended for food contact use. TSCA Registry: CAS# 9010-79-1

APPLICATIONS:

Automotive parts, battery casing, appliances, housewares, seating, jerrycan caps.

Characteristics:

Superior balance of properties, good low temperature impact resistance and excellent heat stability.

FABRICATION:

Equipment - ram or screw injection machines and techniques - standard processing.

| General Information                   |                                   |          |             |  |  |
|---------------------------------------|-----------------------------------|----------|-------------|--|--|
| UL YellowCard                         | E166760-224895                    |          |             |  |  |
| Features                              | Food Contact Acceptable           |          |             |  |  |
|                                       | Impact Copolymer                  |          |             |  |  |
|                                       | Low Temperature Impact Resistance |          |             |  |  |
|                                       | Medium Heat Resistance            |          |             |  |  |
|                                       | Medium Impact Resistance          |          |             |  |  |
|                                       |                                   |          |             |  |  |
| Uses                                  | Appliances                        |          |             |  |  |
|                                       | Automotive Applications           |          |             |  |  |
|                                       | Battery Cases                     |          |             |  |  |
|                                       | Caps                              |          |             |  |  |
|                                       | Household Goods                   |          |             |  |  |
|                                       | Seats                             |          |             |  |  |
|                                       |                                   |          |             |  |  |
| Agency Ratings                        | FDA 21 CFR 177.1520(a) 3 (i)      |          |             |  |  |
|                                       | FDA 21 CFR 177.1520(b)            |          |             |  |  |
|                                       | FDA 21 CFR 177.1520(c) 3.1a       |          |             |  |  |
|                                       |                                   |          |             |  |  |
| Processing Method                     | Injection Molding                 |          |             |  |  |
| Physical                              | Nominal Value                     | Unit     | Test Method |  |  |
| Density                               | 0.900                             | g/cm³    | ASTM D1505  |  |  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 |                                   |          |             |  |  |
| kg)                                   | 4.0                               | g/10 min | ASTM D1238  |  |  |
| Water Absorption (24 hr)              | 0.020                             | %        | ASTM D570   |  |  |
| Hardness                              | Nominal Value                     | Unit     | Test Method |  |  |
| Rockwell Hardness (R-Scale)           | 82                                |          | ASTM D785   |  |  |
| Mechanical                            | Nominal Value                     | Unit     | Test Method |  |  |

| Tensile Strength (Yield)28.4MPaASTM D638Tensile Elongation (Yield)10%ASTM D638Flexural Modulus1320MPaASTM D790BImpactNominal ValueUnitTest MethodNotched Izod Impact (23°C)130J/mASTM D256AInstrumented Dart Impact (-29°C)27.5JInternal MethodDeflection Temperature Under Load (0.45Nominal ValueUnitTest MethodDeflection Temperature Under Load (0.4585.0°CASTM D648 |                                  |               |      |                 |
|--|----------------------------------|---------------|------|-----------------|
| Flexural Modulus1320MPaASTM D790BImpactNominal ValueUnitTest MethodNotched Izod Impact (23°C)130J/mASTM D256AInstrumented Dart Impact (-29°C)27.5JInternal MethodThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (0.45VV  | Tensile Strength (Yield)         | 28.4          | MPa  | ASTM D638       |
| ImpactNominal ValueUnitTest MethodNotched Izod Impact (23°C)130J/mASTM D256AInstrumented Dart Impact (-29°C)27.5JInternal MethodThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (0.45VVV  | Tensile Elongation (Yield)       | 10            | %    | ASTM D638       |
| Notched Izod Impact (23°C) 130 J/m ASTM D256A   Instrumented Dart Impact (-29°C) 27.5 J Internal Method   Thermal Nominal Value Unit Test Method   Deflection Temperature Under Load (0.45 V V V   | Flexural Modulus                 | 1320          | MPa  | ASTM D790B      |
| Instrumented Dart Impact (-29°C) 27.5 J Internal Method   Thermal Nominal Value Unit Test Method   Deflection Temperature Under Load (0.45 V V V   | Impact                           | Nominal Value | Unit | Test Method     |
| Thermal Nominal Value Unit Test Method   Deflection Temperature Under Load (0.45   | Notched Izod Impact (23°C)       | 130           | J/m  | ASTM D256A      |
| Deflection Temperature Under Load (0.45  | Instrumented Dart Impact (-29°C) | 27.5          | J    | Internal Method |
|  | Thermal                          | Nominal Value | Unit | Test Method     |
|  |                                  | 85.0          | °C   | ASTM D648       |

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