

ESTOPLAST SR 1500WW06

Acrylonitrile Butadiene Styrene
Ester Industries Ltd.

Message:
Acrylonitrile Butadiene styrene - Unfilled, White
Electrical & Electronic: Switch Parts

General Information			
Additive	demoulding		
	UV stabilizer		
Features	Good UV resistance		
	Good demoulding performance		
Uses	Electrical/Electronic Applications		
	Switch		
RoHS Compliance	RoHS compliance		
Appearance	White		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.06	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	15	g/10 min	ASTM D1238
Water Absorption (Equilibrium, 23°C, 50% RH)	0.50	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2200	MPa	ASTM D638
Tensile Strength (Yield)	40.0	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	2350	MPa	ASTM D790
Flexural Strength	65.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	190	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	85.0	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (1.5 mm)	HB	UL 94	
Injection	Nominal Value	Unit	

Drying Temperature	80 - 90	°C
Drying Time	3.0 - 4.0	hr
Rear Temperature	200 - 210	°C
Middle Temperature	220 - 230	°C
Nozzle Temperature	230 - 240	°C
Processing (Melt) Temp	230 - 240	°C
Mold Temperature	40 - 60	°C

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