

POLYform C M20 AS4

Acetal (POM) Copolymer

Polykemi AB

Message:

Antistatic

General Information			
Additive	Antistatic		
Features	Antistatic		
Physical	Nominal Value	Unit	Test Method
Density	1.33	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.8 to 2.0	%	
Flow	1.8 to 2.0	%	
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus (23°C)	1400	MPa	ISO 178
Flexural Stress	50.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	10	kJ/m ²	
23°C	15	kJ/m ²	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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