Spartech Polycom SCR5-3010

Polypropylene Homopolymer

Spartech Polycom

Message:

Spartech SCR5-3010 is a medium viscosity PP homopolymer resin for injection molding.

Polypropylene is a versatile thermoplastic offering a useful balance of heat and chemical resistance, good mechanical and electrical properties and processing ease. PP is resistant to deformation at elevated temperatures.

A very versatile product for a wide variety of applications, Spartech SCR5-3010 is recommended for industrial, transportation, sporting goods and electrical/electronic applications.

General Information					
Features	Homopolymer				
	Workability, good				
	Good electrical performance				
	Good chemical resistance				
	Heat resistance, high				
	Medium viscosity				
Uses	Electrical/Electronic Applications				
	Industrial application				
	Application in Automobile Field				
	Sporting goods				
Appearance	Available colors				
	Natural color				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.898	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR)	12	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Yield, 23°C)	36.5	MPa	ASTM D638		
Flexural Modulus (23°C)	1650	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (23°C)	27	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load (0.45 MPa, Unannealed)	104	°C	ASTM D648		
Injection	Nominal Value	Unit			
Drying Temperature	90.6	°C			
Drying Time	1.0	hr			

Rear Temperature	216 - 227	°C	
Middle Temperature	221 - 232	°C	
Front Temperature	227 - 238	°C	
Nozzle Temperature	232 - 243	°C	
Processing (Melt) Temp	204 - 260	°C	
Mold Temperature	26.7 - 37.8	°C	

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