# FRAGOM G/991 XA

## Polyolefin

Crosspolimeri S.p.A.

#### Message:

FRAGOM is the trade-mark of our flame retardant halogen free polyolefine compounds.

FRAGOM G/991 XA flame retardant crosslinkable compound having GOOD RESISTANCE TO OIL for insulation and sheathing. It is a conveniently grafted compound able to react in presence of moisture and of a catalyst. We normally suggest our catalyst type MAC/100 SCU. To use in solar cables sheathing (TUV) we suggest to add 10-11 % of catalyst MAC/500

REACTION BETWEEN GRAFTING AND CATALYST

These two compounds, separately stored, must be mixed before starting extrusion in the ratio: GRAFTING/CATALYST 95/5

CERTIFY

VDE 0207-24 HM3, BS 7655 EI5, CEI 2011 M2, IEC 60092-359 SHF2

Features       Crosslinkable         Fuel resistance       Oil resistance         Oil resistance       Halogen-free         Halogen-free       Flame retardancy         Uses       Cable sheath         Wire and cable applications       Secondard Seconda	General Information			
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	Tensile Strain (Break)	> 250	%	IEC 60811
	Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air IEC 60811	Change in Tensile Strength in Air			IEC 60811
127°C, 40 hr <sup>1</sup> 15 % IEC 60811	127°C, 40 hr <sup>1</sup>	15	%	IEC 60811

135°C, 168 hr <sup>2</sup>	20	%	IEC 60811
Change in Tensile Strain at Break ir	n Air		IEC 60811
127°C, 40 hr <sup>3</sup>	-7.0	%	IEC 60811
135°C, 168 hr <sup>4</sup>	-10	%	IEC 60811
Change in Tensile Strength			IEC 60811
70°C, 168 hr <sup>5</sup>	-10	%	IEC 60811
100°C, 168 hr <sup>6</sup>	-20	%	IEC 60811
Change in Ultimate Elongation			IEC 60811
70°C, 168 hr <sup>7</sup>	-15	%	IEC 60811
100°C, 168 hr <sup>8</sup>	-19	%	IEC 60811
Thermal	Nominal Value	Unit	Test Method
Thermoset <sup>9</sup>			IEC 60811
250°C	70	%	IEC 60811
Residual : 250°C	5.0	%	IEC 60811
Conductivity		μS/mm	IEC 60754-2
Halogen Content		%	IEC 60754-1
Toxicity-pH	> 4.30		IEC 60754-2
Head Temperature	205	°C	
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	32	%	ASTM D2863
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	150	°C	
Cylinder Zone 2 Temp.	170	°C	
Cylinder Zone 3 Temp.	180	°C	
Cylinder Zone 4 Temp.	195	°C	
Die Temperature	215	°C	
Extrusion instructions			
Crosslinking of the finished produc Immersion in hot water at 80/85°C Steam treatment at 0,15 bar. Ambient air crosslinking at natural		t number of days depending on cli	matic conditions.
NOTE			
1.	Air Bomb		
2.	Heat Aging		
3.	Air Bomb		
	Air Bomb		
4. 5.	Air Bomb Heat Aging		
<ol> <li>4.</li> <li>5.</li> <li>6.</li> </ol>	Air Bomb Heat Aging Aging in IRM 903 oil		
4.	Air Bomb Heat Aging Aging in IRM 903 oil Aging in IRM 902 oil		

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