

Blendfor® A 6000 NERO

Polycarbonate + ABS

SO.F.TER. SPA

Message:

PC/ABS grade with excellent toughness

General Information			
Features	Good Toughness		
Uses	Automotive Applications		
	Automotive Instrument Panel		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	14	g/10 min	ASTM D1238
Molding Shrinkage	0.55	%	Internal Method
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	50.0	MPa	ASTM D638
Tensile Elongation (Break)	50	%	ASTM D638
Flexural Modulus	2300	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C	200	J/m	
0°C	350	J/m	
23°C	500	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	100	°C	ASTM D648
Vicat Softening Temperature	120	°C	ASTM D1525 ¹
Ball Pressure Test (75°C)	Pass		IEC 335
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	300	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13

Oxygen Index	22	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	3.0	hr	
Rear Temperature	230	°C	
Middle Temperature	250	°C	
Front Temperature	260	°C	
Mold Temperature	50.0 to 70.0	°C	
NOTE			
1.	Rate A (50°C/h), Loading 2 (50 N)		

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