Appeel® 20D751

Ethylene Acrylate Copolymer

DuPont Packaging & Industrial Polymers

Message:

DuPont[™] Appeel[®] 20D751 is a modified ethylene acrylate resin designed to function as a sealing layer for lidding applications. It is most often suggested to provide peelable seals over a broad temperature range to a number of container materials including PET, PVC, PS and PP. Appeel[®] 20D751 is available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene resins.

General Information			
Uses	Lids		
	Sealants		
Agency Ratings	FDA 21 CFR 177.1340		
Forms	Pellets		
Processing Method	Coextrusion		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.940	g/cm³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	2.0	g/10 min	ASTM D1238, ISO 1133
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	60.0	°C	ASTM D1525, ISO 306
Peak Melting Temperature	94.0	°C	ASTM D3418, ISO 3146
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	140	°C	
Cylinder Zone 2 Temp.	150	°C	
Cylinder Zone 3 Temp.	160	°C	
Cylinder Zone 4 Temp.	180	°C	
Cylinder Zone 5 Temp.	180	°C	
Adapter Temperature	180	°C	
Melt Temperature	160 to 185	°C	
Die Temperature	170	°C	

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Recommended distributors for this material

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