Appeel® 20D751

Ethylene Acrylate Copolymer

DuPont Packaging & Industrial Polymers

Message:

DuPont[™] Appeel[®] 20D751 is a modified ethylene acrylate resin designed to function as a sealing layer for lidding applications. It is most often suggested to provide peelable seals over a broad temperature range to a number of container materials including PET, PVC, PS and PP. Appeel[®] 20D751 is available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene resins.

| General Information | | | |
|---------------------------------------|---------------------|----------|----------------------|
| Uses | Lids | | |
| | Sealants | | |
| | | | |
| Agency Ratings | FDA 21 CFR 177.1340 | | |
| Forms | Pellets | | |
| Processing Method | Coextrusion | | |
| | Extrusion | | |
| | | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.940 | g/cm³ | ASTM D792, ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 | | | |
| kg) | 2.0 | g/10 min | ASTM D1238, ISO 1133 |
| Thermal | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature | 60.0 | °C | ASTM D1525, ISO 306 |
| Peak Melting Temperature | 94.0 | °C | ASTM D3418, ISO 3146 |
| Extrusion | Nominal Value | Unit | |
| Cylinder Zone 1 Temp. | 140 | °C | |
| Cylinder Zone 2 Temp. | 150 | °C | |
| Cylinder Zone 3 Temp. | 160 | °C | |
| Cylinder Zone 4 Temp. | 180 | °C | |
| Cylinder Zone 5 Temp. | 180 | °C | |
| Adapter Temperature | 180 | °C | |
| Melt Temperature | 160 to 185 | °C | |
| Die Temperature | 170 | °C | |

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