Elvax® 3185

Ethylene Vinyl Acetate Copolymer

DuPont Packaging & Industrial Polymers

Message:

DuPont[™] Elvax[®] 3185 is an extrudable ethylene-vinyl acetate copolymer resin available in pellet form for use in conventional extrusion equipment designed to process polyethylene resins. Composition 32 % By Weight Vinyl Acetate comonomer content

Thermal Stabilizer: BHT antioxidant

Applications

This resin is designed to provide a low temperature heat seal to itself or many other materials commonly used in flexible packaging applications. The melt properties of this resin allow it to be processed on blown or cast and cast coextrusion film equipment over a wide range of line speeds and film thicknesses. It can also be coextruded with a variety of other polymers. This resin is typically used as a low temperature seal layer in coextruded films.

General Information				
Additive	Antioxidant			
	Heat Stabilizer			
Features	Antioxidant			
	Copolymer			
	Food Contact Acceptable			
	Good Flexibility			
	Good Heat Seal			
	Heat Stabilized			
	Low Temperature Heat Sealability			
Uses	Cast Film			
	Film			
	Packaging			
Agency Ratings	FDA 21 CFR 177.1350(a)(1)			
Forms	Pellets			
Processing Method	Blown Film			
	Cast Film			
	Coextruded Film			
	Coextrusion			
	Film Extrusion			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.960	g/cm ³	ASTM D792, ISO 1183	
Melt Mass-Flow Rate (MFR) (190°C/2.16	12	a/10 min		
kg)	43	g/10 min	ASTM D1238, ISO 1133	
Vinyl Acetate Content	32.0	wt%		

Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	40.0	°C	ASTM D1525, ISO 306
Peak Melting Temperature	61.0	°C	ASTM D3418, ISO 3146
Freezing Point ¹			
	37	°C	ISO 3146
	37	°C	ASTM D3418
Extrusion	Nominal Value	Unit	
Melt Temperature	< 230	°C	
NOTE			
1.	DSC		

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