Duron PPS 20GF

Polyphenylene Sulfide

ProPolymers Inc.

Message:

ProPolymers PPS 20GF is a 20% fiberglass reinforced polyphenylene sulfide compound that offers a superior combination of mechanical, electrical, and thermal properties. PPS is inherently flame resistant with low smoke emission. It provides outstanding processability and chemical resistance.

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight			
Features	Low smoke			
	Workability, good			
	Good chemical resistance			
	Heat resistance, high			
	Flame retardancy			

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.51	g/cm³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.30	%	ASTM D955
Transverse flow	0.70	%	ASTM D955
Water Absorption (24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	100		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	120	MPa	ASTM D638
Tensile Elongation (Break)	1.8	%	ASTM D638
Flexural Modulus	11400	MPa	ASTM D790
Flexural Strength	170	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	80	J/m	ASTM D256
Unnotched Izod Impact	590	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	280	°C	ASTM D648
1.8 MPa, not annealed	264	°C	ASTM D648
Continuous Use Temperature	221	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94

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