

UBE Nylon 1015GNKF

Polyamide 6
UBE Industries, Ltd.

Message:
Reinforced with glass fiber, heat stabilized, high flow, good welding

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	High Flow		
	Weldable		
Forms	Pellets		
Part Marking Code	>PA6-GF30<		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow	0.70	%	
Flow	0.20	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	1.8	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9900	MPa	ISO 527-2
Tensile Stress (Break)	190	MPa	ISO 527-2
Tensile Strain (Break)	3.3	%	ISO 527-2
Flexural Modulus	9800	MPa	ISO 178
Flexural Stress	290	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	12	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	205	°C	ISO 75-2/A
CLTE - Flow	2.5E-5	cm/cm/°C	ISO 11359-2

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