

# NEFTEKHIM PP 4344N

Polypropylene Copolymer  
Nizhnekamskneftekhim Inc.

Message:

Product obtained by copolymerization of propylene and ethylene in presence of complex metalorganic catalysts.  
It incorporates increased long-term thermal stability, thermal-oxidative degradation resistance when PP is produced, processed and PP-made articles are exploited, improved transparency, improved antistatic properties.  
Application: consumer goods packaging, jet molding.  
Technical requirements: TU 2211-136-05766801-2006

General Information			
Additive	Antistatic		
Features	Antistatic		
	Copolymer		
	Good Thermal Stability		
	High Clarity		
	Oxidation Resistant		
Uses	Consumer Applications		
	Packaging		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm <sup>3</sup>	
Apparent Density	0.48 to 0.60	g/cm <sup>3</sup>	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	11 to 15	g/10 min	ASTM D1238
Ash Content	0.025 to 0.050	%	
Thermal Creep Temperature <sup>1</sup>	70 to 80	°C	
Thermal-oxidative Deterioration (150°C)	15.0	day	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	75 to 82		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	27.0	MPa	ASTM D638
Tensile Elongation (Yield)	11	%	ASTM D638
Flexural Modulus	1000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	50	J/m	ASTM D256
Thermal	Nominal Value	Unit	
Vicat Softening Temperature <sup>2</sup>	130 to 138	°C	
NOTE			

- |    |                                   |
|----|-----------------------------------|
| 1. | at load 0.46 H/mm <sup>2</sup>    |
| 2. | in liquid medium under force 10 H |

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### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

