Moplen RP325M

Polypropylene Random Copolymer LyondellBasell Industries

Message:

"Moplen" RP325M is a controlled rheology slightly propylene random copolymer for manufacturing high transparent cast films. The product contains slip- and antiblock agents. It exhibits very good optical properties and good heat weldability. Main applications are packaging of foodstuffs such as sweets, pasta, biscuits and snacks, packaging of books, stationary, blankets, shirts and hosiery.

For regulatory information please refer to "Moplen" RP325M Product Stewardship Bulletin (PSB).

General Information						
Additive	Antiblock					
	Slip					
Facebook	A sability of the st					
Features	Antiblocking					
	Controlled Rheology					
	Food Contact Acceptable					
	High Clarity					
	Opticals					
	Random Copolymer					
	Slip					
Uses	Cast Film					
	Food Packaging					
	Packaging					
	Stationary Supplies					
Appearance	Clear/Transparent	Clear/Transparent				
Forms	Pellets	Pellets				
Processing Method	Cast Film	Cast Film				
Physical	Nominal Value	Unit	Test Method			
Density	0.900	g/cm³	ISO 1183			
Melt Mass-Flow Rate (MFR) (230°C/2						
kg)	8.0	g/10 min	ISO 1133			
Mechanical	Nominal Value	Unit	Test Method			
Tensile Modulus	900	MPa	ISO 527-2/1			
Tensile Stress (Yield)	25.0	MPa	ISO 527-2/50			
Tensile Strain (Yield)	11	%	ISO 527-2/50			
Coefficient of Friction			ASTM D1894			
vs. Itself - Dynamic	0.20					
vs. Itself - Static	0.20					
Films	Nominal Value	Unit	Test Method			

[&]quot;Moplen" RP325M is suitable for food contact.

Secant Modulus - MD ¹ (50 μm)	640	MPa	ASTM D882
Tensile Strength - MD ²			ASTM D882
Yield,50 μm	19.4	MPa	
Break, 50 μm	38.0	MPa	
Tensile Elongation - MD ³			ASTM D882
Yield, 50 μm	6.7	%	
Break, 50 μm	760	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
0°C	1.4	kJ/m²	
23°C	4.5	kJ/m²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa,			
Unannealed)	68.0	°C	ISO 75-2/B
Vicat Softening Temperature	130	°C	ISO 306/A50
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 50.0 μm)	89		ASTM D2457
Haze (50.0 µm)	< 1.0	%	ASTM D1003
NOTE			
1.	30 mm/min		
2.	500 mm/min		
3.	500 mm/min		

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