

DURACON® M25LV

Acetal (POM) Copolymer

Polyplastics Co., Ltd.

Message:

Low VOC

General Information			
Features	Low VOC		
Forms	Particle		
Processing Method	Injection molding		
Part Marking Code (ISO 11469)	>POM		
Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.5	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	2.20	cm ³ /10min	ISO 1133
Water Absorption (23°C, 24 hr)	0.60	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress	59.0	MPa	ISO 527-2
Nominal Tensile Strain at Break	40	%	ISO 527-2
Flexural Modulus	2200	MPa	ISO 178
Flexural Stress	79.0	MPa	ISO 178
Coefficient of friction-Dynamic			JIS K7218
-- ¹	0.370		JIS K7218
-- ²	0.470		JIS K7218
Color Number	CF2001		
Specific Wear			JIS K7218
-- ³		10 ⁻³ mm ³ /N·km	JIS K7218
-- ⁴	1.50	10 ⁻³ mm ³ /N·km	JIS K7218
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	8.5	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	87.0	°C	ISO 75-2/A
Linear thermal expansion coefficient			Internal method
Flow: 23 to 55°C	1.2E-4	cm/cm/°C	Internal method
Lateral: 23 to 55°C	1.2E-4	cm/cm/°C	Internal method
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	3.0E+16	ohms	IEC 60093

Volume Resistivity	3.0E+14	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 90.0	°C	
Drying Time	3.0 - 4.0	hr	
Processing (Melt) Temp	190 - 210	°C	
Mold Temperature	60.0 - 80.0	°C	
Injection Pressure	49.0 - 98.0	MPa	
Screw Speed	100 - 150	rpm	

Injection instructions

Injection Speed: 5-50mm/s (0.3-3m/min)Molding Cycle:
Injection Holding Pressure: Gate sealing time + alpha
Cooling: Plasticizing time or ejection capable time

NOTE

1. vs M90-44, pressure0.06MPa, 15cm/s
2. vs C-Steel, pressure 0.49MPa, 30cm/s
3. vs C-Steel, steel side, pressure 0.49MPa, 30cm/s
4. vs C-Steel, material side, pressure 0.49MPa, 30cm/s

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT