

Hylon® N1213TL

Polyamide 66

Ravago Manufacturing Americas, LLC

Message:

Nylon 66, 13% Glass Filled, Impact Modified

General Information			
Filler / Reinforcement	Glass Fiber,13% Filler by Weight		
Additive	Impact Modifier		
Features	Impact Modified		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ISO 1183
Molding Shrinkage - Flow (3.18 mm)	0.40 to 0.70	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.70	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	90.0	MPa	ISO 527-2
Tensile Strain (Break)	3.5	%	ISO 527-2
Flexural Modulus	3790	MPa	ISO 178
Flexural Stress	138	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	10	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	221	°C	ISO 75-2/A

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