Geon[™] Vinyl Flexible R267AM

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

Geon[™] Vinyl Flexible R267AM is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Furniture. Primary characteristic: high gloss.

General Information			
Features	General Purpose		
	High Gloss		
Uses	Furniture		
	General Purpose		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	21.7	MPa	ASTM D638
Tensile Elongation ² (Break)	250	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-6.11	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	191 to 202	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	179 to 185	°C	
NOTE			
1.	Type IV, 510 mm/min		
2.	Type IV, 510 mm/min		

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