

# ENGAGE™ HM 7387

Polyolefin Elastomer

The Dow Chemical Company

## Message:

ENGAGE™ HM 7387 Polyolefin Elastomer is an ethylene-butene copolymer that has higher molecular weight, better toughness, and higher melt strength than other commercially available polyolefin elastomers.

It can serve as an extender for SEBS, impart lower gloss in hard TPOs, provide the basis for flexible soft-touch compounds, and is well suited for extruded applications such as wire and cable. ENGAGE HM 7387 is also useful for impact modification of various thermoplastic resins.

Main Characteristics:

Pellet form

High melt strength

Improved toughness

Talc dusted (untreated, 1 µm)

Applications:

Polymer modification

Extender for SEBS

Soft-touch compounds

Reduced gloss TPOs

Wire and cable

Impact modification

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.870	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	< 0.50	g/10 min	ASTM D1238
Mooney Viscosity (ML 1+4, 121°C)	54	MU	ASTM D1646
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, Compression Molded	66		
Shore D, Compression Molded	22		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus - 100% Secant <sup>1</sup> (Compression Molded)	2.90	MPa	ASTM D638
Tensile Strength <sup>2</sup> (Break, Compression Molded)	9.10	MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break, Compression Molded)	810	%	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : Compression Molded	12.2	MPa	
2% Secant : Compression Molded	11.5	MPa	
Elastomers	Nominal Value	Unit	Test Method
Tear Strength <sup>4</sup>	40.6	kN/m	ASTM D624
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-52.0	°C	Internal Method

Vicat Softening Temperature	46.0	°C	ASTM D1525
Melting Temperature (DSC) <sup>5</sup>	50.0	°C	Internal Method
Peak Crystallization Temperature (DSC)	38.0	°C	Internal Method

#### NOTE

- |    |            |
|----|------------|
| 1. | 510 mm/min |
| 2. | 510 mm/min |
| 3. | 510 mm/min |
| 4. | Die C      |
| 5. | 10°C/min   |

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