Daelim Po1y® LH-144

High Density Polyethylene DAELIM INDUSTRIAL CO., LTD.

Message:

Daelim Po1y®LH-144 is a high density polyethylene product. It can be processed by profile extrusion molding and is available in the Asia-Pacific region. Typical application areas are: water pipes/pipes/drinking water.

Features include:

High resistance to environmental stress fracture (ESCR)

hexene comonomer

Good processability

Impact resistance

Wear-resistant

General Information			
Features	Ultra-high impact resistance		
	High ESCR (Stress Cracking Resistance)		
	hexene comonomer		
	Workability, good		
	Durability		
Uses	Dining system		
	Piping system ASTM D 1248 III. Class A. Cat. F.		
Agency Ratings	ASTM D 1248, III, Class A, Cat. 5		
Forms	Particle		
Processing Method	Profile extrusion molding		
Physical	Nominal Value	Unit	Test Method
Density	0.948	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.12	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (F50)	> 1000	hr	ASTM D1693B
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	25.5	MPa	ASTM D638
Tensile Elongation ² (Break)	600	%	ASTM D638
Flexural Modulus	883	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	290	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	126	°C	ASTM D1525
Additional Information			
Tensile Elongation @ Brk, ASTM D638: >60	00%Notched Izod Impact, ASTN	1 D256: >30 kg.cm/cmOIT, ASTM D2	2951, 200°C, Aluminum Pan: >40 min
Extrusion	Nominal Value	Unit	
Melt Temperature	190 - 220	°C	
NOTE			

1.	50 mm/min
2	50 mm/min

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