BorPure™ MB7541

High Density Polyethylene

Borealis AG

Message:

BorPure MB7541 is a bimodal, high-density polyethylene intended for injection and compression moulding. This grade combines excellent organoleptic properties, environmental stress crack resistance and superior flow properties with good impact strength even at low temperatures. The improved processability, even at low melt temperature, allows energy savings and faster cycle time.

Closures Consumer Applications Food Packaging Industrial Applications Packaging Processing Method Compression Molding Injection Molding Injection Molding Physical Nominal Value Unit Test Method Density 0.954 g/cm³ ISO 1183 Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) 4.0 4.0 g/10 min ISO 1133 Environmental Stress-Cracking Resistance (10% Igepal, F50) 40.0 hr ASTM D1693B FNCT¹ (50°C) 1.3 day ISO 16700 Hardness Nominal Value Unit Test Method STM D1693B FNCT¹ (50°C) 1.3 day ISO 16700 Hardness (Shore D) 61 Test Method Shore Hardness (Shore D) 61 Test Method	General Information					
Good Impact Resistance Good Organoleptic Properties Good Processability High ESCR (Stress Crack Resist.) Low Temperature Impact Resistance Recyclable Material Uses Caps Closures Consumer Applications Food Packaging Industrial Applications Packaging Industrial Applications Packaging Industrial Applications Packaging Injection Molding Inspection Molding Inspe	Features	Fast Molding Cycle				
Good Organoleptic Properties Good Processability High ESCR (Stress Crack Resist.) Low Temperature Impact Resistance Recyclable Material Uses Caps Closures Consumer Applications Food Packaging Industrial Applications Packaging Industrial Applications Packaging Injection Molding Injection Molding Physical Nominal Value Unit Test Method Density 0.954 0.954 0.954 0.954 0.954 0.950 min 0.951 0.954 0.954 0.950 min 0.951		Good Flow				
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MechanicalNominal ValueUnitTest MethodTensile Modulus850MPaISO 527-2/1Tensile Stress (Yield)22.0MPaISO 527-2/50	Hardness	Nominal Value	Unit	Test Method		
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Tensile Stress (Yield) 22.0 MPa ISO 527-2/50	Mechanical	Nominal Value	Unit	Test Method		
	Tensile Modulus	850	MPa	ISO 527-2/1		
Tensile Strain (Yield) 10 % ISO 527-2/50	Tensile Stress (Yield)	22.0	MPa	ISO 527-2/50		
	Tensile Strain (Yield)	10	%	ISO 527-2/50		

Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength (23°C)	80.0	kJ/m²	ISO 8256/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MP	a,		
Unannealed)	65.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Processing (Melt) Temp	190 to 250	°C	
Mold Temperature	10.0 to 40.0	°C	
Injection Rate	Fast		
NOTE			
1.	3.5 MPa, Arcopal N110 2%		

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