Vyncolit® SI 9042

Silicone

Vyncolit N.V.

Message:

SI 9042 is a long fiberglass reinforced silicone molding compound, which meets the requirements of ASTM D5948, Type MSI-30.

General Information	
Filler / Reinforcement	Long glass fiber
Agency Ratings	ASTM D 5948, Type MSI-30
Appearance	Black
Forms	flake
Processing Method	Resin transfer molding
	Compression molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.03	g/cm³	ASTM D792
Molding Shrinkage - Flow (Compression			
Molded)	0.0 - 0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	90		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, Compression			
Molded)	28.0	MPa	ASTM D638
Flexural Modulus (Compression Molded)	13800	MPa	ASTM D790
Flexural Strength (Break)	75.0	MPa	ASTM D790
Compressive Strength	90.0	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Compression			
Molded)	270	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed, Compression Molded)	260	°C	ASTM D648
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM E831
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength			ASTM D149
1	7.9	kV/mm	ASTM D149
²	5.9	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	4.50		ASTM D150
Dissipation Factor (1 MHz)	6.0E-3		ASTM D150
Arc Resistance	180	sec	ASTM D495

Additional Information

All ASTM properties listed were tested in accordance with ASTM D5948.Water Absorption, ASTM D570, 48 hrs, 50°C: 0.3%DTUL @264psi - Unannealed, ASTM D648, Post Baked, Compression Molded: >260°CDielectric Strength, ASTM D149, 60 Hz, Method B, wet: 5.9 kV/mmDielectric Strength, ASTM D149, 60 Hz, Method A, wet: 7.9 kV/mmDielectric Constant, ASTM D150, 1000000 Hz, dry: 4.5Dissipation Factor, ASTM D150, 1000000 Hz, dry: 0.006

NOTE	
1.	Method A (short time)
2.	Method B (step by step)

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