

# Cellophane™ K140HB20/23

Regenerated Cellulose  
Innovia Films Ltd.

Message:

Coated Cellulose Films for Packageing Applications  
HB20 are transparent general purpose 2 side PVdC coated, heat sealable, high barrier films. HB23 films have integral release.  
Literature reference: A300/301

General Information			
Features	Barrier Resin		
	Biodegradable		
	General Purpose		
	Heat Sealable		
	High Clarity		
	Renewable Resource Content		
	Sealable High Barrier PVdC Coated		
Uses	Film		
	Packaging		
	Release Film		
Appearance	Clear/Transparent		
Forms	Film		
Films	Nominal Value	Unit	Test Method
Seal Initiation Temperature <sup>1</sup> (35 µm)	43.3 to 98.9	°C	
Oxygen Transmission Rate (Wet) (24°C, 35 µm, 0.0% RH)	2.95	cm³/m²/24 hr	ASTM F1927
Water Vapor Transmission Rate (35 µm, 38°C, 90% RH)	0.26	g · mm/m²/atm/24 hr	ASTM E96
Film Gauge	34.8	µm	Internal Method
Yield (34.8 µm)	20.1	m²/kg	Internal Method
NOTE			
1.	0.5 sec dwell, 10 psi		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

