

Medalist® MD-17135 XRD1 (PRELIMINARY DATA)

Thermoplastic Elastomer
Teknor Apex Company

Message:
The Medalist MD-17135 XRD1 is a high performance thermoplastic elastomer designed for medical and healthcare applications requiring high elasticity and excellent moldability. Medalist MD-17135 XRD1 is a low hardness, low density grade, available in NAT and colors, which can be sterilized and exhibits excellent adhesion to polypropylene. This grade is suitable for injection molding processing.

General Information	
Features	Low Specific Gravity
	Without Fillers
	Low density
	Radiation disinfection
	Pressure cooker disinfection
	smoothness
	Good disinfection
	Ethylene oxide disinfection
	Good formability
	Good adhesion
	Low liquidity
	Good chemical resistance
	Good toughness
	Lubrication
	Halogen-free
	Hardness, low
	Elastic
Uses	Disposable Hospital Goods
	Plug
	Bushing
	Washer
	Soft handle
	Shell
	Rubber substitution
	Knob
	Drug
	Medical/nursing supplies

Agency Ratings	ISO 10993 Part 5 ISO 13485		
RoHS Compliance	RoHS compliance		
Appearance	Opacity Available colors Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.883	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	7.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A, 1 sec	42		ASTM D2240
Shaw A, 5 seconds	40		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹			ASTM D412
50% strain	1.14	MPa	ASTM D412
100% strain	1.38	MPa	ASTM D412
300% strain	2.14	MPa	ASTM D412
Tensile Strength ² (Break)	4.07	MPa	ASTM D412
Tensile Elongation ³ (Break)	600	%	ASTM D412
Tear Strength ⁴	21.7	kN/m	ASTM D624
Compression Set ⁵			ASTM D395
23°C, 22 hr	16	%	ASTM D395
70°C, 22 hr	28	%	ASTM D395
Legal statement			
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Injection	Nominal Value	Unit	
Rear Temperature	160 - 177	°C	
Middle Temperature	182 - 204	°C	
Front Temperature	193 - 216	°C	
Nozzle Temperature	182 - 227	°C	
Processing (Melt) Temp	182 - 227	°C	
Mold Temperature	27 - 49	°C	

Injection Rate	Moderate-Fast	
Back Pressure	0.345 - 1.03	MPa
Screw Speed	50 - 100	rpm
Cushion	3.81 - 12.7	mm

Injection instructions

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

NOTE

- | | |
|----|-------------------|
| 1. | C mold, 510mm/min |
| 2. | C mold, 510mm/min |
| 3. | C mold, 510mm/min |
| 4. | C mold, 510mm/min |
| 5. | Type 1 |

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