

Sindustris ABS TR411

Acrylonitrile Butadiene Styrene

Sincerity Australia Pty Ltd.

Message:

Sindustris ABS TR411 is an Acrylonitrile Butadiene Styrene (ABS) material. It is available in Asia Pacific for injection molding.

Important attributes of Sindustris ABS TR411 are:

Flame Rated

Flame Retardant

Clarity

Typical applications include:

Housings

Electrical/Electronic Applications

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
	High Clarity		
Uses	Electrical Housing		
	Electrical/Electronic Applications		
	Housings		
	Television Housings		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	31	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.40 to 0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	104		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹ (3.20 mm)	21000	MPa	ASTM D638
Tensile Strength ² (Yield, 3.20 mm)	44.1	MPa	ASTM D638
Tensile Elongation ³			ASTM D638
Yield, 3.20 mm	5.0	%	
Break, 3.20 mm	35	%	
Flexural Modulus ⁴ (3.20 mm)	2060	MPa	ASTM D790
Flexural Strength ⁵ (6.40 mm)	68.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C, 3.20 mm	39	J/m	

-30°C, 6.40 mm	39	J/m	
23°C, 3.20 mm	120	J/m	
23°C, 6.40 mm	110	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.40 mm	90.0	°C	
1.8 MPa, Unannealed, 6.40 mm	84.0	°C	
Vicat Softening Temperature	90.0	°C	ASTM D1525 ⁶
RTI Elec	50.0	°C	UL 746
RTI Imp	50.0	°C	UL 746
RTI Str	50.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	V-2		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	3.0 to 4.0	hr	
Suggested Max Moisture	0.010	%	
Rear Temperature	170 to 190	°C	
Middle Temperature	180 to 200	°C	
Front Temperature	190 to 210	°C	
Nozzle Temperature	200 to 230	°C	
Processing (Melt) Temp	200 to 230	°C	
Mold Temperature	40.0 to 60.0	°C	
Back Pressure	5.00 to 10.0	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	1.0 mm/min		
2.	50 mm/min		
3.	50 mm/min		
4.	15 mm/min		
5.	15 mm/min		
6.	Rate A (50°C/h), Loading 2 (50 N)		

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