

BorPEX™ ME2592

Medium Density Polyethylene

Borealis AG

Message:

BorPEX ME2592 is a high molecular weight, medium density polyethylene specially designed for production of crosslinked pipes (PE-X).

The product is used for single as well as for multilayer pipes, where you then differentiate between plastic multilayer with integrated EVOH layer and aluminium multilayer pipes.

BorPEX ME2592 is intended to fulfill following standards and regulations, in case of appropriate industrial manufacturing standard procedures applied and a continuous quality system is implemented.

DIN 16894

DIN 16895

General Information			
Features	Radiation crosslinkable		
	High molecular weight		
	Workability, good		
	Crosslinkable		
	Heat resistance, high		
Uses	Piping system		
Agency Ratings	DIN 16892		
	DIN 16893		
Forms	Particle		
Processing Method	Pipeline extrusion molding		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density ¹	0.936	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	10	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	840	MPa	ISO 527-2/1
Tensile Stress (Yield)	16.0	MPa	ISO 527-2/50
Tensile Strain (Break)	> 600	%	ISO 527-2
Flexural Modulus ²	680	MPa	ISO 178
Thermal	Nominal Value	Unit	Test Method
Oxidation Induction Time	> 40	min	EN 728
Extrusion	Nominal Value	Unit	
Melt Temperature	210 - 230	°C	
Extrusion instructions			
Tooling: 220°C			

NOTE

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| 1. | ISO 1872-2 |
| 2. | 2.0 mm/min |

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