

UmaPET EMO/EMI

Polyethylene Terephthalate

Ester Industries Ltd.

Message:

KEY FEATURES

Uma PET EM is transparent film with one side Embossable properties.

This film exhibits excellent processability and is suitable for high speed and high resolution soft embossing which widely used for hologram applications.

The special Embossable surface eliminates the need for additional polymer coating over film.

The film possesses low Haze, high clarity, high gloss along with good frictional, mechanical and thermal properties.

APPLICATIONS

Direct embossing film is used for making Holographic Film which is used in wide applications.

Packaging for making pouches, paper lamination and other decorative use.

Security stickers, stickers etc as deterrent for duplication and counterfeiting of products such as credit cards drivers licenses, pharmaceutical products, computer software etc.

| General Information | | | |
|--|---------------------|------|-------------|
| Features | Embossed | | |
| | Good Processability | | |
| | High Clarity | | |
| | High Gloss | | |
| | Low Friction | | |
| Uses | Film | | |
| | Laminates | | |
| | Packaging | | |
| Appearance | Clear/Transparent | | |
| Forms | Film | | |
| Physical | Nominal Value | Unit | Test Method |
| Molding Shrinkage | | | ASTM D1204 |
| Flow : 150°C, 30 min, 0.0130 mm | 2.8 | % | |
| Across Flow : 150°C, 30 min, 0.0130 mm | 0.50 | % | |
| Mechanical | Nominal Value | Unit | Test Method |
| Coefficient of Friction ¹ | | | ASTM D1894 |
| vs. Itself - Dynamic | 0.50 | | |
| vs. Itself - Static | 0.55 | | |
| Films | Nominal Value | Unit | Test Method |
| Film Thickness - Tested | 13 | µm | |
| Film Thickness - Recommended / Available | 13 µm | | |
| Tensile Strength | | | ASTM D882 |
| MD : Break, 13 µm | 206 | MPa | |
| TD : Break, 13 µm | 216 | MPa | |
| Tensile Elongation | | | ASTM D882 |

| MD : Break, 13 μm | 100 | % | |
|---------------------------|---------------|--------------------|-----------------|
| TD : Break, 13 μm | 90 | % | |
| Yield (13.0 μm) | 55.0 | m ² /kg | Internal Method |
| Wetting Tension | | | ASTM D2578 |
| Functional side : 13.0 μm | 40 | dyne/cm | |
| Plain side : 13.0 μm | 44 | dyne/cm | |
| Optical | Nominal Value | Unit | Test Method |
| Haze (13.0 μm) | 1.8 | % | ASTM D1003 |
| NOTE | | | |
| 1. | 13 μm | | |

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