

apilon 52® DP1805

Thermoplastic Polyurethane Elastomer (Polyester)

API SpA

Message:

apilon 52®DP1805 is a thermoplastic polyurethane elastomer (polyester)(TPU-polyester) product. It can be processed by injection molding and is available in Europe. apilon 52®The application fields of DP1805 include engineering/industrial accessories, electrical/electronic applications, electrical appliances, tools and home applications.

Features include:
environmental protection/green
Good processability

General Information			
Features	Low density		
	Recyclable materials		
	Workability, good		
	Soft		
Uses	Handle		
	Wheels		
	Conveyor belt repair		
	Electrical/Electronic Applications		
	Electrical appliances		
	Washer		
	Power/other tools		
	Pipe fittings		
	Household goods		
	Sporting goods		
	Coating application		
	Footwear		
Processing Method		Injection molding	
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A, 15 seconds	48		ASTM D2240
Shaw D, 3 seconds	20		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
--	6.00	MPa	ASTM D638
100% strain	1.00	MPa	ASTM D638
300% strain	2.00	MPa	ASTM D638

Tensile Elongation (Break)	700	%	ASTM D638
Abrasion Resistance	100	mm ³	DIN 53516
Injection	Nominal Value	Unit	
Drying Temperature	80 - 100	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	0.070	%	
Rear Temperature	180 - 190	°C	
Middle Temperature	185 - 200	°C	
Front Temperature	190 - 215	°C	
Nozzle Temperature	200 - 230	°C	
Mold Temperature	30 - 60	°C	
Injection Pressure	50.0 - 100	MPa	
Injection Rate	Slow-Moderate		

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Recommended distributors for this material

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