

RTP 4005 SI

Polyphthalamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	Silicone lubricant		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.23	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	125		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13100	MPa	ASTM D638
Tensile Strength	200	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	10300	MPa	ASTM D790
Flexural Strength	276	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	96	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	277	°C	ASTM D648
CLTE - Flow	2.3E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	5.40		ASTM D150
Dissipation Factor (1 MHz)	0.013		ASTM D150

Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D955, 0.25in.: 3mil/in.			
Injection	Nominal Value	Unit	
Rear Temperature	304 - 343	°C	
Middle Temperature	304 - 343	°C	
Front Temperature	304 - 343	°C	
Mold Temperature	93.3 - 149	°C	
Injection Pressure	68.9 - 138	MPa	

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Recommended distributors for this material

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