

# Formolene® 3355E

Polypropylene Random Copolymer

Formosa Plastics Corporation, U.S.A.

## Message:

Formolene® 3355E is a high melt flow random copolymer with fast cycle time and good mold and denesting release. It is designed for injection molding including thin wall applications.

The use of an advanced clarifier with low yellowness index and haze - makes it an excellent choice for 'see-through' housewares and rigid packaging.

Use of this clarifier allows processors to run at lower temperatures - resulting in the potential for cycle time reductions and energy savings.

Formolene® 3355E meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Products" section on our web site (<http://www.fpcusa.com/ourproducts.html>).

| General Information                                      |                        |                   |                 |
|--|------------------------|-------------------|-----------------|
| Additive   | Clarifier              |                   |                 |
| Features   | Fast Molding Cycle     |                   |                 |
|  | Good Mold Release      |                   |                 |
|  | High Clarity           |                   |                 |
|  | High Flow              |                   |                 |
| Uses   | Food Containers        |                   |                 |
|  | Household Goods        |                   |                 |
|  | Rigid Packaging        |                   |                 |
|  | Thin-walled Containers |                   |                 |
| Agency Ratings   | FDA 21 CFR 177.1520    |                   |                 |
| Physical   | Nominal Value          | Unit              | Test Method     |
| Density  | 0.900                  | g/cm <sup>3</sup> | ASTM D1505      |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)                | 55                     | g/10 min          | ASTM D1238      |
| Mechanical   | Nominal Value          | Unit              | Test Method     |
| Tensile Strength <sup>1</sup> (Yield)                    | 29.0                   | MPa               | ASTM D638       |
| Tensile Elongation <sup>2</sup> (Yield)                  | 15                     | %                 | ASTM D638       |
| Flexural Modulus - 1% Secant <sup>3</sup>                | 1030                   | MPa               | ASTM D790       |
| Impact   | Nominal Value          | Unit              | Test Method     |
| Notched Izod Impact (23°C)                               | 53                     | J/m               | ASTM D256       |
| Gardner Impact (23°C)                                    | 20.3                   | J                 | ASTM D3029      |
| Thermal  | Nominal Value          | Unit              | Test Method     |
| Deflection Temperature Under Load (0.45 MPa, Unannealed) | 81.1                   | °C                | ASTM D648       |
| Additional Information                                   | Nominal Value          | Unit              | Test Method     |
| Injection Haze Plaque (1.00 mm)                          | 10                     | %                 | Internal Method |
| NOTE   |                        |                   |                 |
| 1.   | 50 mm/min              |                   |                 |

|    |            |
|----|------------|
| 2. | 50 mm/min  |
| 3. | 1.3 mm/min |

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