Hifax CA 138 A

Thermoplastic Polyolefin Elastomer

LyondellBasell Industries

Message:

Hifax CA 138 A is a reactor TPO (thermoplastic polyolefin) manufactured using the LyondellBasell's proprietary Catalloy process technology. This grade is suitable for use in compounds as impact modifier, to give excellent processability whilst maintaining optimum mechanical properties. The grade is available in natural pellet form.

General Information					
Features	Good Moldability				
	Good Processability				
	High Impact Resistance				
	Low Temperature Impact Resistance				
Uses	Compounding				
	Outdoor Applications				
	Plastics Modification				
Appearance	Natural Color				
Forms	Pellets				
Processing Method	Compounding Extrusion				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.880	g/cm³	ISO 1183/A		
Melt Mass-Flow Rate (MFR) (230°C/2.16		(4.0 · ·			
kg)	2.8	g/10 min	ISO 1133		
Hardness	Nominal Value	Unit	Test Method		
Shore Hardness (Shore D, 15 sec)	41		ISO 868		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Stress			ISO 527-2		
Yield	10.0	MPa			
Break	12.0	MPa			
Tensile Strain			ISO 527-2		
Yield	17	%			
Break	350	%			
Flexural Modulus	400	MPa	ISO 178		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact Strength			ISO 180/1A		
-40°C	80	kJ/m²			
23°C	No Break				

Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (0.45 MPa,				
Unannealed)	55.0	°C	ISO 75-2/B	
Vicat Softening Temperature	90.0	°C	ISO 306/A50	
Melting Temperature	161	°C	ISO 11357-3	

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