

RTP 4400

Polyamide
RTP Company

Message:
Unfilled

General Information			
RoHS Compliance		Contact manufacturer	
Processing Method		Injection molding	
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.50 - 1.0	%	ASTM D955
Moisture Content	0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4140	MPa	ASTM D638
Tensile Strength	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	138	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	32	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	121	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-40.0	°C	
Processing (Melt) Temp	310 - 343	°C	
Mold Temperature	135 - 163	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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