Spartech Polycom SC7-70915U

Polycarbonate

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Message:

Spartech SC7-70915U is a medium viscosity, reprocessed, PC resin for injection molding that features a UV stabilizer. It is heat stabilized and lubricated for good processing characteristics.

Polycarbonate resins span a wide range of physical properties that combine to make it one of the toughest, most versatile of all engineering thermoplastics. It is well known for its exceptional impact resistance, plus it has outstanding mechanical, electrical, and optical properties.

A very versatile product for a wide variety of applications, Spartech SC7-70915U is recommended for industrial, transportation, sporting goods and electrical/electronic applications.

General Information				
Additive	heat stabilizer			
	Lubricant			
	UV stabilizer			
Recycled Content	Yes			
Features	Impact resistance, high			
	Good UV resistance			
	Workability, good			
	Good electrical performance			
	Thermal Stability			
	Thermal stability, good			
	Good toughness			
	Lubrication			
	Medium viscosity			
Uses	Electrical/Electronic Applications			
	Industrial application			
	Application in Automobile Field			
	Sporting goods			
Appearance				
	Available colors			
	Natural color			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Melt Mass-Flow Rate (MFR)	17	g/10 min	ASTM D1238	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C)	800		ASTM D256	
Injection	Nominal Value	Unit		

Drying Temperature	121	°C
Drying Time	3.0 - 4.0	hr
Rear Temperature	266 - 277	°C
Middle Temperature	271 - 282	°C
Front Temperature	282 - 299	°C
Nozzle Temperature	277 - 304	°C
Processing (Melt) Temp	288 - 316	°C
Mold Temperature	71.1 - 93.3	°C

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