VESTODUR® GF10

Polybutylene Terephthalate

Evonik Industries AG

Message:

Evonik manufactures a range of polybutylene terephthalate compounds that are supplied under the registered trademark VESTODUR®. Material properties characterizing VESTODUR® compounds are:
high thermostability
high stiffness
low water absorption resulting in high dimensional stability
high hardness
good strength
good sliding friction behavior, low abrasion
good creep behavior
good electrical properties
good chemical resistance
good weathering resistance
good processability
no tendency to form stress cracks

General Information	
UL YellowCard	E66645-248192
Filler / Reinforcement	Glass Fiber,10% Filler by Weight
Features	Good Abrasion Resistance Good Chemical Resistance Good Creep Resistance Good Dimensional Stability Good Electrical Properties Good Processability Good Strength Good Thermal Stability Good Weather Resistance High Hardness High Stiffness Low Moisture Absorption Low to No Water Absorption
Uses	Automotive Applications Fuel Lines Thin-walled Parts Wire & Cable Applications
Forms	Pellets
Processing Method	Extrusion Injection Molding

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.38	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	23.0	cm³/10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.7	%	
Flow	0.40	%	
Water Absorption (Saturation, 23°C)	0.45	%	ISO 62
Hardness	**Nominal Value**	**Unit**	**Test Method**
Shore Hardness (Shore D)	81		ISO 868
Ball Indentation Hardness [1]	170	MPa	ISO 2039-1
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	4700	MPa	ISO 527-2
Tensile Stress (Yield)	100	MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield	3.7	%	
Break	4.2	%	
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength			ISO 179/1eA
-30°C, Complete Break	5.5	kJ/m²	
23°C, Complete Break	6.0	kJ/m²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C, Complete Break	30	kJ/m²	
23°C, Complete Break	30	kJ/m²	
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature			
0.45 MPa, Unannealed	215	°C	ISO 75-2/B
1.8 MPa, Unannealed	190	°C	ISO 75-2/A
Vicat Softening Temperature			
--	220	°C	ISO 306/A
--	205	°C	ISO 306/B
Melting Temperature	221 to 226	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow : 23 to 55°C	7.0E-5	cm/cm/°C	
Transverse : 23 to 55°C	1.1E-4	cm/cm/°C	
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+15	ohms·cm	IEC 60093
Electric Strength [2] (1.00 mm, in Oil)	27	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
23°C, 100 Hz	3.60		

23°C, 1 MHz	3.90		
Dissipation Factor			IEC 60250
23°C, 100 Hz	2.0E-3		
23°C, 1 MHz	0.019		
Comparative Tracking Index			IEC 60112
-- [3]	330	V	
Solution A	325	V	
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flammability Classification			IEC 60695-11-10, -20
0.800 mm	HB		
1.60 mm	HB		
Glow Wire Flammability Index (2.00 mm)	750	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13
Oxygen Index	19	%	ISO 4589-2
Additional Information	**Nominal Value**		**Test Method**
Electrolytical Corrosion	A1 step		IEC 60426
NOTE			
1.	H 30		
2.	K 20/P 50		
3.	100 Drops value		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

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