

ACRYLITE® Optical SuPure® 8N

Polymethyl Methacrylate Acrylic

Evonik Cyro LLC

Message:

ACRYLITE® Optical SuPure® and ACRYLITE® POQ 66 are used for optically critical applications such as sophisticated light pipes that require the complete lack of visible black specks critical in boosting the effectiveness of light distribution through the light channel.

ACRYLITE® Optical SuPure® acrylic polymer is an exceptionally pure polymer designed for applications that demand maximum cleanliness. Evonik's proprietary purification process starts at the manufacturing facility and extends to your operation's processing point, resulting in a solution of total purity. The ACRYLITE® Optical SuPure® solution provides a polymer free of dust, fines and contaminant that consistently delivers exceptional clarity and eliminates costly defects.

Ideal for automotive applications such as instrument cluster lenses, interior lighting and telematics covers. ACRYLITE® Optical SuPure® also provide outstanding results in optical applications since it offers better clarity and quality of light transmission than glass.

ACRYLITE® Optical SuPure® is available in 8N. Other grade options are available upon request.

General Information			
Features	High Clarity		
	High Purity		
Uses	Automotive Applications		
	Lenses		
	Lighting Applications		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Clear/Transparent		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (230°C/3.8 kg)	3.00	cm ³ /10min	ISO 1133
Water Absorption (Equilibrium, 23°C, 50% RH)	< 2.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3300	MPa	ISO 527-2/1
Tensile Stress (Break)	77.0	MPa	ISO 527-2/5
Tensile Strain (Break)	5.5	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	20	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	98.0	°C	ISO 75-2/A
Glass Transition Temperature	117	°C	IEC 10006
Vicat Softening Temperature	108	°C	ISO 306/B50
CLTE - Flow (0 to 50°C)	8.0E-5	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value	Test Method	

Flame Rating (1.60 mm)	HB		UL 94
Fire Rating	B2		DIN 4102
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.490		ISO 489
Transmittance	92.0	%	ISO 13468-2

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