Calprene® 500

Styrene Butadiene Styrene Block Copolymer

Dynasol Elastomers

Message:

Calprene 500 is a 70/30 Butadiene/Styrene thermoplastic copolymer, polymerized in solution and having a linear structure. This product is presented in pellet form and has excellent optical properties due to its clarity. It is stabilized with a non staining antioxidant system FDA approved for use in food contact applications and is essentially gel free with a very clear color. C-500 is used in adhesive formulation, in thermoplastic injected shoe sole formulations, and transparent compounds. APPLICATIONS: Plastic modification Adhesives Footwear

General Information				
Additive	Antioxidant			
Features	Antioxidant			
	Copolymer			
	Food Contact Acceptable			
	High Clarity			
	Linear Polymer Structure			
	Low Gel			
	Opticals			
Uses	Adhesives			
	Footwear			
	Plastics Modification			
Agency Ratings	FDA Food Contact, Unspecified Rating			
Appearance	Clear/Transparent			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Melt Mass-Flow Rate (MFR) (190°C/5.0 kg)	5.0	g/10 min	ASTM D1238	
Ash Content	< 0.35	%	ASTM D5667	
Color - Hunterlab	3.0		ASTM D1925	
Solution Viscosity - 25% in toluene ¹	1.1	Pa·s		
Styrene Content	30	%	ASTM D5775	
Volatile Matter	0.40	%	ASTM D5668	
Abrasion	70	mm³	DIN 53516	
Insolubles - in toluene, 325 mesh ²	< 0.10	%		
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	68		ASTM D2240	

NOTE		
1.	MA 04-3-064	
2.	MA 04-3-018	

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