

# Formolene® 6375N

Polypropylene Impact Copolymer

Formosa Plastics Corporation, U.S.A.

Message:

Formolene® 6375N is a very high melt flow, low impact copolymer of polypropylene. It is designed for such applications as packaging, housewares, and consumer goods and generally lighter weight components. It is characterized by easy mold flow, excellent physical property balance and finished product dimensional stability.

Formolene® 6375N meets all requirements of the U. S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

General Information			
Features	Food Contact Acceptable		
	Good Dimensional Stability		
	High Flow		
Uses	Consumer Applications		
	Household Goods		
	Packaging		
Agency Ratings	EC 1907/2006 (REACH)		
	FDA 21 CFR 177.1520		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	75	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield, Injection Molded)	29.0	MPa	ASTM D638
Flexural Modulus - 1% Secant <sup>2</sup> (Injection Molded)	1450	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, Injection Molded)	64	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Injection Molded)	110	°C	ASTM D648
NOTE			
1.	50 mm/min		
2.	1.3 mm/min		

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