

PELPRENE™ S1002

Thermoplastic Polyester Elastomer

TOYOBO America, Inc.

Message:

PELPRENE™ S1002 is a Thermoplastic Polyester Elastomer (TPEE) product. It is available in North America.

Characteristics include:

- Flame Rated
- Heat Resistant

General Information			
UL YellowCard	E51743-242534		
Features	High Heat Resistance		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	17	g/10 min	ASTM D1238
Molding Shrinkage - Flow (2.00 mm)	1.2	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 65% RH)	0.40	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			
Shore A	96		JIS K6301
Shore D	48		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
--	30.0	MPa	
50% Strain	10.8	MPa	
Tensile Elongation (Break)	720	%	ASTM D638
Flexural Modulus	108	MPa	ASTM D790
Compressive Strength (10% Strain)	10.2	MPa	ASTM D695
Taber Abrasion Resistance (1000 Cycles)	15.0	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	118	kN/m	ASTM D624
Compression Set	60	%	JIS K6301
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	68.0	°C	ASTM D648
Brittleness Temperature	< -65.0	°C	JIS K6301
Vicat Softening Temperature	172	°C	ASTM D1525
Melting Temperature	200	°C	DSC

CLTE - Flow	1.9E-4	cm/cm/°C	ASTM E831
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.0E+12	ohms·cm	ASTM D257
Dielectric Strength	25	kV/mm	JIS K2111
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value	Unit	Test Method
Resilience	63	%	JIS K6301

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