

# Kynar Flex® 2800-00

Polyvinylidene Fluoride

Arkema

## Message:

KYNAR FLEX® 2800-00 is a pelletized, semi-crystalline VF 2 based copolymer. KYNAR FLEX® 2800-00 has been specifically designed for use in wire and cable constructions and other uses requiring high flexibility and improved resistance to impact. For chemical applications, it can be extruded into sheets and tubing. KYNAR FLEX® 2800-00 can be injection molded.

### ADVANTAGES:

Improved flexibility at subzero temperatures to -20°C(-4°F)

Improved stress crack resistance to -20°C(-4°F)

Improved elongation at break

### ADDITIONAL CHARACTERISTICS:

Easy processability using conventional equipment

Excellent thermal stability

Excellent chemical resistance

Retains properties after aging

Meets UL 910 smoke and flame requirements as cable jacket

UL temperature rating 125°C

Radiation crosslinking

General Information			
UL YellowCard		E54699-244851	
Features	Good Chemical Resistance		
	Good Flexibility		
	Good Impact Resistance		
	Good Processability		
	Good Thermal Stability		
	High ESCR (Stress Crack Resist.)		
	Low Temperature Flexibility		
Uses	Sheet		
	Tubing		
	Wire & Cable Applications		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
	Shear Modulus vs. Temperature (ISO 11403-1)		
	Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.77 to 1.80	g/cm³	ASTM D792

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 23°C)	60 to 70		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, 23°C	20.0 to 34.5	MPa	
Break, 23°C	17.2 to 34.5	MPa	
Tensile Elongation (Break, 23°C)	100 to 300	%	ASTM D638
Flexural Modulus (23°C)	483 to 758	MPa	ASTM D790
Flexural Strength (23°C)	20.7 to 34.5	MPa	ASTM D790
Compressive Strength (23°C)	31.0 to 41.4	MPa	ASTM D695
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	140 to 145	°C	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity <sup>1</sup> (20°C)	2.0E+14	ohms·cm	ASTM D257
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (232°C, 100 sec <sup>-1</sup> )	2200 to 2700	Pa·s	ASTM D3835
NOTE			

1. 65% R.H.

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