

Abstron IMC25

Polycarbonate + ABS

Bhansali Engineering Polymers Limited

Message:

Abstron IMC25 is a Polycarbonate + ABS (PC+ABS) product. It is available in Asia Pacific. Primary characteristic: flame rated.

General Information			
Features	Medium Flow		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	100		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm, Injection Molded)	42.2	MPa	ASTM D638
Flexural Modulus ² (6.40 mm, Injection Molded)	1860	MPa	ASTM D790
Flexural Strength ³ (6.40 mm, Injection Molded)	61.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
23°C, 3.20 mm, Injection Molded	290	J/m	
23°C, 6.40 mm, Injection Molded	130	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁴ (1.8 MPa, Annealed, 6.40 mm, Injection Molded)	103	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.20 mm)	HB		UL 94
NOTE			
1.	Type I, 5.0 mm/min		
2.	5.0 mm/min		
3.	5.0 mm/min		
4.	Annealed at 95°C for 2 hr		

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