

Elastron® G G401.A75.N

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

Message:

A soft, colorable unfilled SEBS based thermoplastic elastomer (TPE) compound which has very good physical properties and chemical resistance. This product is a good option when good scratch and abrasion resistance is required.

Bondable to: PP, EVA, PE

General Information			
Features	Block Copolymer		
	Bondability		
	Good Abrasion Resistance		
	Good Chemical Resistance		
	Good Colorability		
	Scratch Resistant		
	Soft		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.890	g/cm³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	2.2	%	
Across Flow	1.5	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	75		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Abrasion	65	mm³	ASTM D1630
Ozone Resistance - Stressed	No Cracks		ASTM D518
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	3.20	MPa	
300% Strain	4.50	MPa	
Tensile Strength (Break)	11.0	MPa	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Tear Strength	44.0	kN/m	ASTM D624
Compression Set			ASTM D395

23°C, 22 hr	21	%
70°C, 22 hr	46	%
100°C, 22 hr	65	%
Injection	Nominal Value	Unit
Suggested Max Regrind	20	%
Rear Temperature	155 to 175	°C
Middle Temperature	165 to 185	°C
Front Temperature	175 to 195	°C
Nozzle Temperature	195 to 225	°C
Mold Temperature	25.0 to 50.0	°C
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	160 to 180	°C
Cylinder Zone 2 Temp.	165 to 185	°C
Cylinder Zone 3 Temp.	170 to 190	°C
Cylinder Zone 4 Temp.	185 to 205	°C
Cylinder Zone 5 Temp.	190 to 220	°C
Die Temperature	195 to 225	°C

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