# TITANCEED® mL3564

### Linear Low Density Polyethylene

Lotte Chemical Titan (M) Sdn. Bhd.

#### Message:

TITANCEED® mL3564 is a Linear Low Density Polyethylene material. It is available in Asia Pacific for cast film. Important attributes of TITANCEED® mL3564 are: Antioxidant Hexene Comonomer Impact Resistant Puncture Resistant Puncture Resistant Typical applications include: Film Packaging Wrap

| General Information                   |                        |                   |             |  |
|---------------------------------------|------------------------|-------------------|-------------|--|
| Additive                              | Antioxidant            |                   |             |  |
| Features                              | Antioxidant            |                   |             |  |
|                                       | Good Drawdown          |                   |             |  |
|                                       | Good Impact Resistance |                   |             |  |
|                                       | Good Strength          |                   |             |  |
|                                       | Hexene Comonomer       |                   |             |  |
|                                       | Puncture Resistant     |                   |             |  |
| Uses                                  | Cast Film              |                   |             |  |
|                                       | Film                   |                   |             |  |
|                                       | Multilayer Film        |                   |             |  |
|                                       | Packaging              |                   |             |  |
|                                       | Stretch Wrap           |                   |             |  |
| Forms                                 | Pellets                |                   |             |  |
| Processing Method                     | Cast Film              |                   |             |  |
| Physical                              | Nominal Value          | Unit              | Test Method |  |
| Density                               | 0.918                  | g/cm <sup>3</sup> | ASTM D1505  |  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 |                        |                   |             |  |
| kg)                                   | 3.5                    | g/10 min          | ASTM D1238  |  |
| Films                                 | Nominal Value          | Unit              | Test Method |  |
| Secant Modulus                        |                        |                   | ASTM D882   |  |
| 1% Secant, MD : Cast Film             | 118                    | MPa               |             |  |
| 1% Secant, TD : Cast Film             | 137                    | MPa               |             |  |
| Tensile Strength                      |                        |                   | ASTM D882   |  |
| MD : Break,Cast Film                  | 73.5                   | MPa               |             |  |
| TD : Break,Cast Film                  | 46.1                   | MPa               |             |  |

| Tensile Elongation                       |               |      | ASTM D882   |
|--|---------------|------|-------------|
| MD : Break,Cast Film                     | 510           | %    |             |
| TD : Break,Cast Film                     | 680           | %    |             |
| Elmendorf Tear Strength - MD (Cast Film) | 0.0           | g    | ASTM D1922  |
| Optical                                  | Nominal Value | Unit | Test Method |
| Gloss (45°, Cast Film)                   | 86            |      | ASTM D2457  |
| Haze (Cast Film)                         | 2.4           | %    | ASTM D1003  |
| Extrusion                                | Nominal Value | Unit |             |
| Melt Temperature                         | 250 to 310    | °C   |             |

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