RTP 6011-75A

Thermoplastic Elastomer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
Wet-Grip Compound - 75 Shore A

General Information			
RoHS Compliance	Contact manufacturer		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.910	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.8	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	75		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	12.8	МРа	ASTM D412
Tensile Elongation ² (Break)	900	%	ASTM D412
Tear Strength ³	43.8	kN/m	ASTM D624
Compression Set ⁴			ASTM D395B
23°C, 22 hr	15	%	ASTM D395B
70°C, 22 hr	41	%	ASTM D395B
Additional Information			
Peel Strength, ISO 813, 90°, 20 in/min, PP,	nterface Failure: 20 pliWet-Grip	Compound	
Injection	Nominal Value	Unit	
Drying Temperature	76.7	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	177 - 191	°C	
Mold Temperature	21.1 - 37.8	°C	
Injection Pressure	3.45 - 5.17	MPa	
NOTE			
1.	500 mm/min		
2.	500 mm/min		
3.	C mould		
4.	Type 2		

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Recommended distributors for this material

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