

Hyprom[®] PP-HP 35

Polypropylene Homopolymer

Entec Polymers

Message:

This product is intended for thin-wall injection molding applications as well as low denier filament yarns, extrusion coating and specialty cast embossed film.

General Information	
Features	Homopolymer
Uses	Cast Film
	Filaments
	Yarn
RoHS Compliance	RoHS Compliant
Forms	Pellets
Processing Method	Cast Film
	Extrusion Coating

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	35	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.2	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	34.0	MPa	ASTM D638
Tensile Elongation (Yield, 23°C)	10	%	ASTM D638
Flexural Modulus - 1% Secant ¹ (23°C)	1550	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	27	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	98.9	°C	ASTM D648
Injection	Nominal Value	Unit	
Rear Temperature	182 to 216	°C	
Middle Temperature	193 to 238	°C	
Front Temperature	204 to 249	°C	
Nozzle Temperature	193 to 238	°C	
Processing (Melt) Temp	204 to 249	°C	
Mold Temperature	21.1 to 48.9	°C	
Injection Pressure	3.45 to 10.3	MPa	
NOTE			

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Recommended distributors for this material

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