

Polimid A 30 GF

Polyamide 66

Poliblend S.p.a.

Message:

Polimid A 30 GF is a Polyamide 66 (Nylon 66) material filled with 30% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, or Latin America. Primary attribute of Polimid A 30 GF: Flame Rated.

General Information			
UL YellowCard	E249139-100171648		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Appearance	Natural Color		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Molding Shrinkage	0.40 to 0.80	%	
Water Absorption (23°C, 24 hr)	0.70	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9000	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	160	MPa	
Break	160	MPa	
Tensile Strain			ISO 527-2
Yield	2.5	%	
Break	2.5	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	9.5	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	70	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	255	°C	ISO 75-2/B
1.8 MPa, Unannealed	240	°C	ISO 75-2/A
Continuous Use Temperature ¹	110	°C	
Vicat Softening Temperature	255	°C	ISO 306/A120
Ball Pressure Test (165°C)	Pass		IEC 60695-10-2
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	500	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		

3.20 mm	HB		
Glow Wire Flammability Index (2.00 mm)	650	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	> 3.0	hr	
Processing (Melt) Temp	270 to 290	°C	
Mold Temperature	80.0 to 90.0	°C	
NOTE			
1.	Without Load		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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