

Jampilen HP648S

Polypropylene Homopolymer

Jam Polypropylene Company

Message:

Jampilen HP648S is a high melt flow homopolymer with a narrow molecular weight distribution. Jampilen HP648S is designed for the high speed injection molding of thin-walled items with a good transparency and optimum antistatic properties. Due to its outstanding flow properties, its very high stiffness and excellent dimensional stability, this grade can be molded at very high speeds producing thin-walled parts, even with complicated shapes, without distortion. In many of applications Jampilen HP648S can replace traditional materials such as polystyrene since the product exhibits excellent processability, low residual stress, low shrinkage and warpage on top of the advantages typical of polypropylene such as light weight, low odour transfer, high chemical resistance and a good balance of mechanical properties.

General Information			
Additive	Antistatic		
Features	Antistatic		
	Fast Molding Cycle		
	Good Chemical Resistance		
	Good Dimensional Stability		
	High Clarity		
	High Flow		
	High Strength		
	Homopolymer		
	Low Odor Transfer		
	Low Residuals		
	Low Shrinkage		
	Low Warpage		
	Narrow Molecular Weight Distribution		
Uses	Business Equipment		
	Caps		
	Closures		
	Consumer Applications		
	Cosmetic Packaging		
	Food Packaging		
	Media Packaging		
	Thin-walled Packaging		
	White Goods & Small Appliances		
	Writing Instruments		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505

Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	35	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	102		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	35.0	MPa	ASTM D638
Tensile Elongation (Yield)	10	%	ASTM D638
Flexural Modulus	1500	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	29	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	110	°C	ASTM D648
Vicat Softening Temperature	155	°C	ASTM D1525 ¹
Accelerated Oven Ageing (150°C)	360	hr	ASTM D3012
NOTE			

1. Loading 1 (10 N)

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