

DENYL 66 5010 CB

Polyamide 66

Vamp Tech

Message:

PA 66, 50% glass fiber reinforced, not Flame Retardant compound, very good mechanical properties, chemically bonded.

General Information			
Filler / Reinforcement	Glass Fiber,50% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.55	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.20	%	
Across Flow	0.50	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13500	MPa	ASTM D638
Tensile Strength (Yield)	195	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	12	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	55	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	250	°C	ASTM D648A
Vicat Softening Temperature	255	°C	ASTM D1525 ¹
RTI Elec	140	°C	UL 746
RTI Imp	140	°C	UL 746
RTI Str	140	°C	UL 746
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	280	°C	
Mold Temperature	100	°C	
NOTE			
1.	Loading 2 (50 N)		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

