

# Borealis PP RF926MO

Polypropylene Random Copolymer

Borealis AG

Message:

RF926MO is a specially modified transparent polypropylene random copolymer with high meltflow. This grade is intended for injection blow stretch moulding (IBSM). and is designed for high-speed injection moulding and contains nucleating and demoulding additives. Products moulded from this grade exhibit excellent transparency, very good organoleptic properties, high impact at ambient temperature, relatively high stiffness, and good demoulding and antistatic properties.

General Information			
Additive	Nucleating agent		
	Antistatic property		
	demoulding		
Features	Nucleated		
	Rigidity, high		
	Highlight		
	Antistatic property		
	Impact resistance, high		
	Recyclable materials		
	Workability, good		
	Good sensory characteristics		
	High liquidity		
	Definition, high		
	Good demoulding performance		
	Random copolymer		
Uses	Bottle		
	Container		
Appearance	Clear/transparent		
Forms	Particle		
Processing Method	Multiple injection molding		
	Stretch blow molding		
Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	20	g/10 min	ISO 1133
Molding Shrinkage	1.0 - 2.0	%	
Hardness	Nominal Value	Unit	Test Method

Rockwell Hardness (R-Scale)	82		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1150	MPa	ISO 527-2/1
Tensile Stress (Yield)	29.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	11	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m <sup>2</sup>	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature <sup>1</sup> (0.45 MPa, Unannealed)	80.0	°C	ISO 75-2/B
Optical	Nominal Value	Unit	Test Method
Haze	< 5.0	%	Internal method
Injection	Nominal Value	Unit	
Processing (Melt) Temp	210 - 260	°C	
Mold Temperature	30.0 - 40.0	°C	
Injection Rate	Fast		
Holding Pressure	20.0 - 50.0	MPa	
Injection instructions			
Blow pressure: 5 - 20 barReheat temperature: < 130 °CRF926MO can be processed on standard stretch blow moulding machines.			
NOTE			
1.	Injection molded specimen		

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