

Polifor® C 30 TR/20 H GRIGIO 7306

Polypropylene Copolymer

SO.F.TER. SPA

Message:

Heat stabilized polypropylene copolymer, 20% mineral filled

General Information			
Filler / Reinforcement	Mineral,20% Filler by Weight		
Additive	Heat Stabilizer		
Features	Copolymer		
	Heat Stabilized		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Grey		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	28	g/10 min	ASTM D1238
Molding Shrinkage	1.2	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	25.0	MPa	ASTM D638
Tensile Elongation (Break)	25	%	ASTM D638
Flexural Modulus	2300	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	50	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	70.0	°C	ASTM D1525 ¹
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Injection	Nominal Value	Unit	
Rear Temperature	200	°C	
Middle Temperature	230	°C	
Front Temperature	240	°C	
Mold Temperature	40.0 to 60.0	°C	
NOTE			

1. Rate A (50°C/h), Loading 2 (50 N)

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