

Latimass 62-01 D025

Polyamide 6

LATI S.p.A.

Message:

Specific density compound based on Polyamide 6 (PA6).
Special filler.

General Information			
Filler / Reinforcement		Filler	
Physical	Nominal Value	Unit	Test Method
Density	2.45	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	0.30 to 0.50	%	
Flow : 2.00 mm	0.35 to 0.55	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	6100	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	60.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	0.70	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	2.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	15	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	190	°C	ISO 75-2/B
1.8 MPa, Unannealed	145	°C	ISO 75-2/A
Vicat Softening Temperature	170	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	240 to 280	°C	
Mold Temperature	80.0 to 100	°C	
Injection Rate	Moderate		
NOTE			
1.	60 MPa		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

